

Work Order ID 138665-1

138665

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Item ID: D350-615-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GHW Modification, Fits LH or RH

Start Date: 11/6/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 11/12/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: SA Date: 20151106

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D350-615-041

B

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

NOV 12 2015

DAS
38
9-89

110

0.00

110

Small Fab

Small Fab

Memo

0.01

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

Anti-seize! m12063

2 FF

NOV 11 2015

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Quality Control

Memo

0.00

(2)

DAS
38
9-89
NOV 11 2015

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Item ID: D350-615-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: GHW Modification, Fits LH or RH
 Start Date: 11/6/2015 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 11/12/2015 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00				NOV 12 2015	2		
130									
QC	Memo	0.00							
Quality Control									
140		0.00							
140									
Packaging	Memo	0.00				NOV 12 2015	2		
Packaging	Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.01							
Quality Control									

SA 20151112

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D350-615-041

Required Date: 11/12/2015

Required Qty: 5.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041		Manufactured	No			110	Each	3.0000	1	5			
D2282-041 T Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		3							
					137286	3				<u>2</u>			
D2282-043		Manufactured	No			110	Each	0.0000	1	5			
D2282-043 Saddle Assembly													
5/16-18-015C		Purchased	No			110	Each	173.0000	3	15			
5/16-18-015C SS Bolt 5/16-181.5"K													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				st572		173							
					<u>m133171</u>	173				<u>15</u>			
D3015-3		Manufactured	No			110	Each	110.0000	3	15			
D3015-3 Locknut													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		18							
					95758	8							
					96151	10							
				ST015		92							
					136803	92				<u>15</u>			

Picklist Print

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 11/6/2015

Required Date: 11/12/2015

Start Qty: 5.00

Required Qty: 5.00

5/16WC	Purchased	No		110	Each	176.0000	12	60	
5/16WC									DAS
Washer									8
									9.99

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			st572	176					
			m133503	176					
7/16-14-050C	Purchased	No		110	Each	10.0000	1	5	
7/16-14-050C									DAS
SS Bolt 7/16 5"K Long (92198A672)									8
									9.99

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			st572	10					
			120146	2					
			m133197	8					
D3015-5	Manufactured	No		110	Each	22.0000	1	5	
D3015-5									DAS
SS Nylock Nut 7/16									8
									9.99

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			ST015	22					
			99599	22					
7/16WC	Purchased	No		110	Each	66.0000	2	10	
7/16WC									DAS
Washer, SS Flat 7/16									8
									9.99

			<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>				
			st572	66					
			120508	66					

NOV 11 2015